

#### **CUMMINS ENGINE COMPANY, INC**

Columbus, Indiana 47201

#### **ENGINE PERFORMANCE CURVE**

Basic Engine Model: KTA38-G7

Curve Number: FR-6206

Page No.

Engine Critical Parts List:

CPL: 2257

Date: **27Apr98** 

Bore : 159 mm (6.25 in.) Stroke : 159 mm (6.25 in.)

No. of Cylinders: 12 Aspiration: Turbocharged and Low Temperature Aftercooled (L.T.A.)

Engine Speed	Standby Power		Prime Power		Continuous Power	
RPM	kWm	ВНР	kWm	ВНР	kWm	ВНР
1500	895	1200	806	1080	656	880

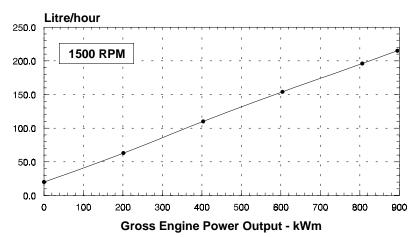
### **Engine Emissions**

Displacement: 37.8 litre (2300 in<sup>3</sup>)

Prime rated engine complies with the following TA-Luft emissions limits:

## Engine Performance Data @ 1500

OUTPUT POWER		FUEL CONSUMPTION					
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	litre/ hour	U.S. Gal/ hour	
STANDBY POWER							
100	895	1200	0.215	0.354	226	59.8	
PRIME	PRIME POWER						
100	806	1080	0.215	0.354	204	53.8	
75	604	810	0.224	0.369	159	42.1	
50	403	540	0.243	0.400	115	30.4	
25	201	270	0.266	0.438	63	16.7	
CONTINUOUS POWER							
100	656	880	0.221	0.363	170	45.0	



## Engine for use at 1500 RPM operation only.

**CONVERSIONS:** (Litres = U.S. Gal x 3.785)

 $(kWm = BHP \times 0.746)$ 

 $(U.S. Gal = Litres \times 0.2642)$ 

 $(BHP = kWm \times 1.34)$ 

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. For TA-Luft emissions compliance, fuel specification must meet ASTM D975 No. 2-D diesel fuel with maximum 0.2% sulfur content (by weight) and have a minimum 45 cetane number.

See reverse side for application rating guidelines.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lb/U.S. gal).

Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

Engine must be applied to Cummins application guidelines and installation recommendations relevant to the product.

DK. Inublood
CHIEF ENGINEER

# POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

#### **UNLIMITED TIME RUNNING PRIME POWER**

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

#### **LIMITED TIME RUNNING PRIME POWER**

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

#### Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

#### **Operation At Elevated Temperature And Altitude:**

The engine may be operated at target intake manifold temperatures at Prime Power to:

1500 RPM up to 3,000 ft (1000 m) and 104  $^{\rm o}{\rm F}$  (40  $^{\rm o}{\rm C})$  without power deration.

For sustained operation above these conditions, derate by 5% per 1,000 ft (300 m), and 3% per 5  $^{\circ}$ F (4% per 5  $^{\circ}$ C).

## **Cummins Engine Company, Inc.**

### **Engine Data Sheet**

DATA SHEET: DS-6206
DATE: 27Apr98
PERFORMANCE CURVE: FR-6206 ENGINE MODEL: KTA38-G7 CONFIGURATION NUMBER: D233033DX02

INSTALLATION DIAGRAM ◆ Fan to Flywheel : 3626442 **CPL NUMBER**• Engine Critical Parts List : 2257

Type	4-Cvcle: 60° Ve	e; 12-Cylinder Die
Aspiration	Turbocharged a	
Bore x Stroke	6.25 x 6.25 (159	
Displacement—in <sup>3</sup> (liter)	2300 (37.8)	,
Compression Ratio	16.7 : 1	
Dry Weight		
Fan to Flywheel Engine — Ib (kg)	9261	(4200)
Wet Weight		,
Fan to Flywheel Engine — Ib (kg)	9781	(4436)
Moment of Inertia of Rotating Components		
• with FW 6001 Flywheel — lb <sub>m</sub> • ft <sup>2</sup> (kg • m <sup>2</sup> )	248	(10.4)
• with FW 6011 Flywheel	493	(20.8)
Center of Gravity from Rear Face of Flywheel Housing (FH 6024) — in (mm)	38.6	(980)
Center of Gravity Above Crankshaft Centerline — in (mm)	11.0	(279)
Maximum Static Loading at Rear Main Bearing — lb (kg)	2000	(908)
NGINE MOUNTING		
Maximum Bending Moment at Rear Face of Block — lb • ft (N • m)	4500	(6100)
XHAUST SYSTEM		
Maximum Back Pressure— in Hg (mm Hg)	2	(51)
IR INDUCTION SYSTEM		
Intake Manifold Temperature Required for Emissions Compliance	122	(50)
Maximum Intake Air Restriction		(500)
• with Dirty Filter Element ————————————————————————————————————	20	(508)
• with Normal Duty Air Cleaner and Clean Filter Element	10	(254)
• with Heavy Duty Air Cleaner and Clean Filter Element — in H <sub>2</sub> O (mm H <sub>2</sub> O)	15	(381)
OOLING SYSTEM (Separate Circuit Aftercooling Required)		
Coolant Capacity — Engine Only— US gal (liter)	32.7	(124)
Minimum Pressure Cap (for Cooling Systems with less than 2 m [6 ft.] Static Head) — psi (kPa)	14	(96)
Maximum Top Tank Temperature for Standby / Prime Power	220 / 212	(104 / 100)
Maximum Static Head of Coolant Above Engine Crank Centerline (Both Circuits)— ft (m)	60	(18.3)
Jacket Water Circuit Requirements:	_	(40)
Maximum Coolant Friction Head External to Engine — 1500 rpm — psi (kPa)	7 180 - 200	(48) (82 - 93)
Standard Thermostat (Modulating) Range	100 - 200	(02 - 93)
Aftercooler Circuit Requirements to Maintain Emissions Compliance:  Maximum Coolant Friction Head External to Engine— 1500 rpm (SW 6016)— psi (kPa)	5	(35)
	_	` ,
Dump Flow at Maximum Friction Hood with CW6016	90	(5.7)
Pump Flow at Maximum Friction Head with SW6016	131	(55)
Maximum Coolant Temperature to Engine Aftercoolers at Prime Power °F (°C)	101	
	104 104	(40) (40)
Maximum Coolant Temperature to Engine Aftercoolers at Prime Power		
Maximum Coolant Temperature to Engine Aftercoolers at Prime Power	104	(40)
Maximum Coolant Temperature to Engine Aftercoolers at Prime Power	104	(40)
Maximum Coolant Temperature to Engine Aftercoolers at Prime Power	104 20 45 - 60	(40) (138) (310 - 448)
Maximum Coolant Temperature to Engine Aftercoolers at Prime Power	104	(40)

#### **FUEL SYSTEM**

I OLL STOTLIN		
Type Injection System	Direct Injection	Cummins PT
Maximum Restriction at PT Fuel Injection Pump — with Clean Fuel Filter — in Hg (mm Hg)	4.0	(102)
— with Dirty Fuel Filter — in Hg (mm Hg)	8.0	(203)
Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head)	6.5	(165)
Maximum Fuel Flow to Injection Pump	120	(454)
ELECTRICAL SYSTEM		
Cranking Motor (Heavy Duty, Positive Engagement)	24	
Battery Charging System, Negative Ground — ampere	35	
Maximum Allowable Resistance of Cranking Circuit — ohm	0.002	
Minimum Recommended Battery Capacity		
• Cold Soak @ 50 °F (10 °C) and Above	1200	
• Cold Soak @ 32 °F to 50 °F (0 °C to 10 °C)	1280	
• Cold Soak @ 0 °F to 32 °F (-18 °C to 0 °C)	1800	
COLD START CAPABILITY		
Minimum Ambient Temperature for Aided (with Coolant Heater) Cold Start within 10 seconds	50	(10)
Minimum Ambient Temperature for Unaided Cold Start — °F (°C)	45	(7)

#### PERFORMANCE DATA

All data is based on:

- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
- Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
- ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure : 100 kPa (29.53 in Hg) Air Temperature : 25 °C (77 °F) : 110 m (361 ft) Relative Humidity : 30%

Exhaust Restriction : 51 mm Hg (2 in Hg) Air Intake Restriction :  $381 \text{ mm H}_2\text{O} (15 \text{ in H}_2\text{O})$ 

+/- 0.25 Estimated Free Field Sound Pressure Level of a Typical Generator Set; 89

Coverned Engine Speed
Governed Engine Speedrpm
Engine Idle Speed — rpm
Gross Engine Power Output BHP (kW <sub>m</sub> )
Brake Mean Effective Pressurepsi (kPa)
Piston Speed—ft / min (m / s)
Friction Horsepower — HP (kW <sub>m</sub> )
Engine Water Flow at Stated Friction Head External to Engine:
• 4 psi Friction Head — US gpm (liter / s)
Maximum Friction Head — US gpm (liter / s)

Engine Data	
Intake Air Flow	cfm (liter / s)
Exhaust Gas Temperature	
Exhaust Gas Flow	cfm (liter / s)
Air to Fuel Ratio	— air : fuel
Radiated Heat to Ambient	BTU / min (kW <sub>m</sub> )
Heat Rejection to Jacket Radiator	BTU / min (kW <sub>m</sub> )
Heat Rejection to Exhaust	BTU / min (kW <sub>m</sub> )

Engine Aftercooler Data
Turbocharger Compressor Outlet Temperature
Heat Rejection to Aftercooler Radiator BTU / min (kW <sub>m</sub> )
Total Pressure Drop through Engine Aftercoolers:
— @ 90 US gpmpsi (kPa)

STANDBY POWER 60 hz 50 hz			PRIME POWER 60 hz 50 hz		
Not Applicable for 1800 RPM Operation	725 1200	500 - 775 (895) (1896) (7.9) (86) (19.6) (17.7) (1187) (486) (2930)	Not Applicable for 1800 RPM Operation		(7.9)
Operation	25.4 7800 24000 38000 345 11000 5.6	∤:`1 ´	Operation		3.8 : 1 (123)

N.A. - Data is Not Available

N/A - Not Applicable to this Engine

**TBD** - To Be Determined

**ENGINE MODEL: KTA38-G7** DATA SHEET: DS-6206 DATE: 27Apr98

CURVE NO.: FR-6206

N.A.