

#### **Cummins Inc.**

Columbus, Indiana 47201

#### **ENGINE PERFORMANCE CURVE**

Basic Engine Model: 6BT5.9-G5

Curve Number: FR-90491 @ 1500 RPM

FR-90490 @ 1800 RPM Date:

G-DRIVE **B5.9** 1

Engine Critical Parts List: **CPL: 2530** 

6Mar03

Displacement: 5.9 litre (359.0 in<sup>3</sup>) Bore: 102 mm (4.02 in.) Stroke: 120 mm (4.72 in.)

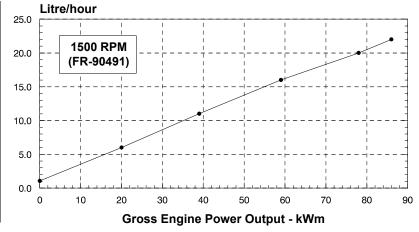
No. of Cylinders: 6 Aspiration : Turbocharged

Engine Speed	Standby Power		Prime Power		Continuous Power	
RPM	kWm	ВНР	kWm	ВНР	kWm	ВНР
1500	86	115	78	104	56	75
1800	101	135	91	122	75	100

Emissions Certification: This engine complies with certain emissions requirements established by US EPA/CARB in accordance with the OEM TPEM provision of 40CFR89.102 for Tier 1 emission limits. See Exhaust Emissions Data Sheet for conformance specifications.

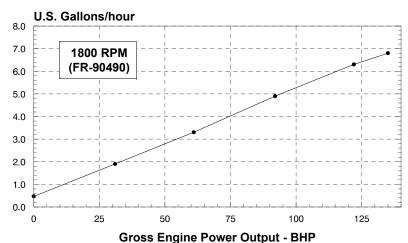
## Engine Performance Data @ 1500 RPM

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OUTPUT POWER			FUEL CONSUMPTION				
%	kWm	ВНР	kg/ kWm·h	lb/ BHP∙h	litre/ hour	U.S. Gal/ hour	
STANI	STANDBY POWER						
100	86	115	0.219	0.360	22	5.8	
PRIME	PRIME POWER						
100	78	104	0.220	0.362	20	5.3	
75	59	78	0.225	0.370	16	4.1	
50	39	52	0.229	0.376	11	2.8	
25	20	26	0.266	0.438	6	1.6	
CONTINUOUS POWER							
100	56	75	0.226	0.370	15	3.9	



## Engine Performance Data @ 1800 RPM

OUTPUT POWER		FUEL CONSUMPTION					
%	kWm	ВНР	kg/ kWm∙h	lb/ BHP∙h	litre/ hour	U.S. Gal/ hour	
STANI	DBY PO	WER					
100	101	135	0.219	0.359	26	6.8	
PRIME	PRIME POWER						
100	91	122	0.223	0.367	24	6.3	
75	68	92	0.233	0.383	19	4.9	
50	46	61	0.236	0.387	13	3.3	
25	23	31	0.275	0.451	7	1.9	
CONTINUOUS POWER							
100	75	100	0.232	0.380	20	5.4	



**CONVERSIONS:** 

(Litres = U.S. Gal x 3.785)

(Engine kWm = BHP  $\times$  0.746)

(U.S. Gal = Litres x 0.2642)

(Engine BHP = Engine kWm x 1.34)

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. See reverse side for application rating guidelines.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal).

Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

# POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

#### **UNLIMITED TIME RUNNING PRIME POWER**

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

#### **LIMITED TIME RUNNING PRIME POWER**

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

#### Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

#### **Operation At Elevated Temperature And Altitude:**

The engine may be operated at:

1800 RPM up to 5,000 ft. (1525 m) and 104  $^{\rm o}$ F (40  $^{\rm o}$ C) without power deration.

1500 RPM up to 3,280 ft. (1000 m) and 104  $^{\rm o}F$  (40  $^{\rm o}C)$  without power deration.

For sustained operation above these conditions, derate by 4% per 1,000 ft (300 m), and 1% per 10  $^{\rm o}$ F (2% per 11  $^{\rm o}$ C).

## **Cummins Inc. Engine Data Sheet**

ENGINE MODEL: 6BT5.9-G5 **CONFIGURATION NUMBER:** D402012GX02

DATA SHEET: DS-90490 DATE: 60Mar03
PERFORMANCE CURVE: FR-90491 @ 1500
FR-90490 @ 1800

INSTALLATION DIAGRAM
• Fan to Flywheel : 3170350

**CPL NUMBER**• Engine Critical Parts List : 2530

Type		4-Cycle; In-line;	6-Cylinder Die
Aspiration		Turbocharged	
Bore x Stroke	` ^ ′	4.02 x 4.72 (102	2 x 120)
Displacement		359 (5.88)	
Compression Ratio		16.5 : 1	
Dry Weight			
Fan to Flywheel Engine	` 3,	865	(393)
Heat Exchanger Cooled Engine	— lb (kg)		N/A
Wet Weight			
Fan to Flywheel Engine	` 3,	918	(416)
Heat Exchanger Cooled Engine	— lb (kg)		N/A
Moment of Inertia of Rotating Components			
• with FW 9420 Flywheel	— lb <sub>m</sub> • ft <sup>2</sup> (kg • m <sup>2</sup> )	23.4	(0.98)
with FW 9017 Flywheel		18.9	(0.79)
Center of Gravity from Rear Face of Flywheel Housing	— in (mm)	21.4	(544)
Center of Gravity Above Crankshaft Centerline		6.1	(155)
Maximum Static Loading at Rear Main Bearing	— lb (kg)		N.A.
NGINE MOUNTING			
Maximum Bending Moment at Rear Face of Block	— lb • ft (N • m)	1000	(1356)
VIIALICT CVCTEM			
XHAUST SYSTEM		•	(70)
Maximum Back Pressure	— in Hg (mm Hg)	3	(76)
IR INDUCTION SYSTEM			
Maximum Intake Air Restriction			
with Dirty Filter Element	— in H <sub>2</sub> O (mm H <sub>2</sub> O)	25	(635)
with Normal Duty Air Cleaner and Clean Filter Element	— in H <sub>2</sub> O (mm H <sub>2</sub> O)	10	(254)
with Heavy Duty Air Cleaner and Clean Filter Element	— in $H_2O$ (mm $H_2O$ )	15	(381)
OOLING SYSTEM			
Coolant Capacity — Engine Only	— US gal (litre)	2.4	(9.1)
— with HX 9911 Heat Exchanger			N/A
With proof in roat Exchange			
•	— psi (kPa)	5	(35)
	— psi (kPa)	4	(28)
Maximum Static Head of Coolant Above Engine Crank Centerline	— ft (m)	46	(14)
Standard Thermostat (Modulating) Range	— °F (°C)	180 - 203	(82 - 95)
Minimum Pressure Cap	,	10	(69)
Maximum Top Tank Temperature for Standby / Prime Power		220 / 212	(104 / 100)
Minimum Raw Water Flow @ 90°F to HX 9911 Heat Exchanger	— US gpm (litre / min)		N/A
Maximum Raw Water Inlet Pressure at HX 9911 Heat Exchanger	— psi (kPa)		N/A
JBRICATION SYSTEM			
Oil Pressure @ Idle Speed	— psi (kPa)	30	(207)
@ Governed Speed	' ' ' '	50	(345)
Maximum Oil Temperature	. , ,	250	(121)
Oil Capacity with OP 9006 Oil Pan : High - Low	` ,	3.8 - 3.3	(14.2 - 12.3)
Total System Capacity (Including Full Flow Filter)		4.3	(16.4)
Angularity of OP 9006 Oil Pan — Front Down		7.5	40°
— Front Up			40°

<b>FUEL</b>	. SYS	ГЕМ
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Type Injection System	Stanadyne DB	4 Direct Injection
Maximum Restriction at Lift Pump — in Hg (mm Hg)	4	(102)
Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head)	20	(508)
Total Drain Flow (constant for all loads)	8	(30)
ELECTRICAL SYSTEM		
Cranking Motor (Heavy Duty, Positive Engagement)	12	24
Battery Charging System, Negative Ground — ampere	63	40
Maximum Allowable Resistance of Cranking Circuit — ohm	0.00075	0.002
Minimum Recommended Battery Capacity		
Cold Soak @ 10 °F (-12 °C) and Above	800	400
COLD START CAPABILITY		
Minimum Ambient Temperature for Aided (with Coolant Heater) Cold Start within 10 seconds	50	(10)
Minimum Ambient Temperature for Unaided Cold Start	10	(-12)

### **PERFORMANCE DATA**

All data is based on:

- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
- Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
- ISO 3046, Part 1, Standard Reference Conditions of:

Barometric Pressure : 100 kPa (29.53 in Hg) Air Temperature : 25 °C (77 °F)

Altitude : 110 m (361 ft) Relative Humidity : 30%

Steady State Stability Band at any Constant Load	+/- 0.50
Estimated Free Field Sound Pressure Level of a Typical Generator Set;	
Excludes Exhaust Noise; at Rated Load and 7.5 m (24.6 ft); 1800 rpm / 1500 rpm — dBA	N.A.
Exhaust Noise at 1 m Horizontally from Centerline of Exhaust Pipe Outlet Upwards at 45°	N.A.

Governed Engine Speedrpm
Engine Idle Speed— rpm
Gross Engine Power Output BHP (kW <sub>m</sub> )
Brake Mean Effective Pressure psi (kPa)
Piston Speed — ft / min (m / s)
Friction Horsepower — HP (kW <sub>m</sub> )
Engine Water Flow at Stated Friction Head External to Engine:
1 psi Friction Head— US gpm (litre / s)
Maximum Friction Head— US gpm (litre / s)

Engine Data with Dry Type Exhaust N	lanifold
Intake Air Flow	cfm (litre / s)
Exhaust Gas Temperature	°F (°C)
Exhaust Gas Flow	cfm (litre / s)
Air to Fuel Ratio	— air : fuel
Radiated Heat to Ambient	BTU / min (kW <sub>m</sub> )
Heat Rejection to Coolant	BTU / min (kW <sub>m</sub> )
Heat Rejection to Exhaust	BTU / min (kW <sub>m</sub> )

STANDB 60 hz	Y POWER 50 hz	PRIME POWER 60 hz 50 hz		
1800	1500	1800	1500	
950 - 1150	950 - 1150	950 - 1150	950 - 1150	
135 (101)	115 (86)	122 (91)	104 (78)	
165 (1138)	169 (1165)	150 (1034)	153 (1055)	
1416 (7.2)	1180 (6.0)	1416 (7.2)	1180 (6.0)	
22 (16.4)	17 (12.7)	22 (16.4)	17 (12.7)	
38 (2.4) 30 (1.9)	32 (2.0) 24 (1.5)	38 (2.4) 30 (1.9)	32 (2.0) 24 (1.5)	
293 (138) 963 (517) 735 (347) 26.1:1	216 (102) 1023 (551) 569 (268) 22.6:1	287 (135) 938 (503) 707 (334) 27.2:1	210 (99) 993 (534) 543 (256) 23.7:1	
915 (16) 3270 (58) 4995 (88)	825 (15) 2985 (53) 3895 (69)	875 (15) 3005 (53) 4675 (82)	785 (14) 2660 (47) 3700 (65)	

N.A. - Data is Not Available

N/A - Not Applicable to this Engine

**TBD** - To Be Determined

ENGINE MODEL: 6BT5.9-G5 **DATA SHEET:** DS-90490 DATE: 6Mar03

**CURVE NO.**: FR-90491 @ 1500 RPM FR-90490 @ 1800 RPM